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TIGHTENING TORQUES

Item	Tightening torque (kgf·m)		
	N·m	kgf·m	lb·ft
Hub nuts	107.9 - 127.5	11.0 - 13.0	79.6 - 94.0
Steering wheel lock bolt	44.1 - 49.0	4.5 - 5.0	32.5 - 36.2
Steering column mounting nut	24.5 - 29.4	2.5 - 3.0	18.1 - 21.7
Steering column mounting bolt	53.9 - 58.8	5.5 - 6.0	39.8 - 43.4
Universal joint to pinion of steering gear	32.4 - 37.3	3.3 - 3.8	23.9 - 27.5
Tie rod end castle nut	107.9 - 127.5	11.0 - 13.0	79.6 - 94.0
Steering gear box mounting bolts	107.9 - 127.5	11.0 - 13.0	79.6 - 94.0

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